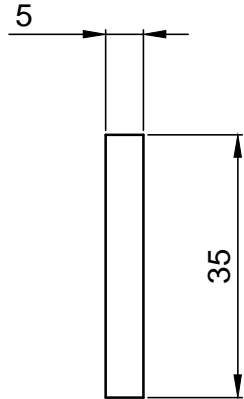


DRG. No.  
849-43229








SURFACE TEXTURE



ECN No. 84900132

REVISION	DATE	CHANGE	BY/APP.

SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
	VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
	SYMBOL	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
		~	▽		▽▽		▽▽▽		▽▽▽▽		▽▽▽▽		▽▽▽▽
1. DIMENSIONAL TOLERANCES FOR SHEET-METAL AND WELDED STRUCTURE REF.RD-227					3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244								
2. QUALITY OF WELD JOINTS REF. RD-230 MEDIUM					4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)								
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0	6	30	120	315	1000	2000	4000			
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3			

-	1	R101501005	PLATE 5x35x170 TO IRSM-41-97 Gr. 1									
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION									
PRODUCT												
MEMU 3 PHASE (TC)												
APPROVED	H G SHIVKUMAR	28.11.19				MATERIAL			SCALE			
CHECKED	S MOORTHY RAJA	28.11.19							1 : 5			
DRAWN	R K CHAUHAN	28.11.19	849	849-43029								1
TRACED			MODEL	NEXT ASSEMBLY		QTY.	REF.DRG.					
STANDARDS			MATERIAL CODE						Wt.Kg.	SHEET 1 OF 1	ALT.	
BEBL LIMITED			TITLE			DRG.No.						
 PRODUCT DESIGN BANGALORE COMPLEX			PLATE			849-43229						